

天津市宝来工贸有限公司

TIANJIN CITY BAOLAI INDUSTRIAL AND TRADE CO., LTD.

X光工业电视检测报告

X-ray Industrial TV Test Report

Report No: 2023078

订货单位Customer						
产品名称 production name		螺旋钢管 spiral steel pipe		焊接方式 welding method	双面埋弧自动焊 Double-face submerged arc automatic welding	
检验部位 inspection area		管体焊缝 welding seam on the pipe body		灵敏度 Sensitivity	4%	
规格 specification (mm)	材质 material	支数 quantity	管电压 voltage (KV)	管电流 electric current (MA)	生产标准 production standard	备注Remark
1500*19*12000	Gr50	97pieces	180	2.5	EN10219-1	-----
评定结果: 本批钢管经检测符合 EN10219-1 标准, 评定为合格。 Test Result: This batch of steel pipe tested by the proportion according to EN10219-1 standard, evaluation for qualified.						
检验员: 张强		审核: 赵伟		日期: 2023-02-22日		
Operated by: Zhangqiang		Reviewed by: Zhao Wei		Date: 22th. Feb. 2023		



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水压试验报告

Hydrostatic tests report

Report No: 2023078

订货单位Customer						
型号 specification (mm)	材质 material	支数 quantity	实验压力 (Mpa)	稳压时间 (秒) Pressure holding time (second)	生产标准 production standard	备注Remark
1500*19*12000	Gr50	97pieces	7.7	10	EN10219-1	-----
检验结果：本批钢管经水压检测，均达到EN10219-1 标准规定压力，评定为合格。 Test Result: This batch of steel pipe by the water pressure test, achieves the EN10219-1 standard pressure, and assessment of qualified.						
检验员：李丽华		审核：刘树华	天津市宝来工贸有限公司 质检专用章 日期：2023-02-22日			
Operated by: Li Lihua		Reviewed by: Liu Shuhua	Date: 22th. Feb. 2023			



Lloyd's
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超声波检测报告

Ultrasonic Test Report

Report No. 2023078

订货单位Customer					
产品名称 production name	螺旋钢管 spiral steel pipe	仪器型号 Machine type	CTS8003	焊接方式 welding method	Double-face submerged arc automatic welding
材质Material	Gr50	扫描调节 Scanning ratio adjust	水平1: 1 Level 1: 1	探头规格 Probe specification	K2 8x12 5p
检验部位 inspection area	管端焊缝 end welding seam	探伤方式 Test method	单面双侧接触法 single face bilateral method	耦合剂 Coupling agent	浆糊 paste
规格 specification (mm)	支数 quantity	生产标准 production standard		备注Remark	
1500*19*12000	97pieces	EN10219-1		-----	
检验结果: 本批钢管经检测符合 EN10219-1 标准, 评定为合格. Test Result: This batch of steel pipe tested in accordance with EN10219-1 standard, evaluation for qualified.					
天津市宝来工贸有限公司 质检专用章					
检验员: 赵伟		审核: 张强			日期: 2023-02-22日
Operated by: Zhao Wei		Reviewed by: Zhangqiang		Date: 22th. Feb. 2023	



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